

SAFETY DATA SHEET

Published Date Nov-27-2023 Revision Date Nov-27-2023 Revision Number 2.8

1. IDENTIFICATION

<u>Product identifier</u> Product code Product name Product category	3529 Overprint Clear 3500 Series UV Screen Ink
Other means of identification Synonyms	None
Recommended use of the chemica	l and restrictions on use
Recommended use	Industrial Printing Operations
Details of the supplier of the safety	v data sheet
UNITED STATES	UNITED KINGDOM
Nazdar Company	Nazdar Limited
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Shawnee, KS 66227	Heaton Mersey
Tel: +001-913-422-1888	Stockport, England SK4 3EG
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USA: Chemtrec: +001-800-424-9300 Outside USA: Chemtrec: +001-703-527-3887 24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitization	Category 1 - (H317)
Reproductive toxicity	Category 2 - (H361)
Specific target organ toxicity (repeated exposure)	Category 1 - (H372)
Chronic aquatic toxicity	Category 2 - (H411)

Label elements



Hazard statements

H315 - Causes skin irritation H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation

H361fd - Suspected of damaging fertility. Suspected of damaging the unborn child

H372 - Causes damage to organs through prolonged or repeated exposure

H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

Hazards not otherwise classified (HNOC)

Toxic to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%	Trade	Note
			secret	
Glycol Ether Acrylate	Not Available	10 - 30	*	
Vinyl Functional Monomer	Not Available	10 - 30	*	
Glycol Ether Acrylate	Not Available	5 - 10	*	
Acrylated Monomer	Not Available	1 - 5	*	
Acrylated Monomer	Not Available	1 - 5	*	
Photoinitiator	Not Available	1 - 5	*	
Stabilizer	Not Available	1 - 5	*	
Photoinitiator	Not Available	1 - 5	*	
Stabilizer	Not Available	0.1 - < 1	*	
Acrylated Oligomer	Not Available	0.1 - < 1	*	
Acrylated Monomer	Not Available	0.1 - < 1	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

Description of first aid measures

General Advice Eye Contact	Show this safety data sheet to the doctor in attendance. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.
Skin Contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.
Inhalation	Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed None under normal use conditions.

Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions. Hazardous polymerization may take place during a fire due to heat. Closed containers could violently rupture.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

 Handling
 Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

 Conditions for safe storage, including any incompatibilities
 Keep at temperatures between 18°-32°C (65°-90°F). Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

 Incompatible Products
 Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Measures	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.
Individual protection measures, su	ich as personal protective equipment
Eye/Face Protection	Wear safety glasses with side shields (or goggles). If splashes are likely to occur:. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.
Skin Protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Hand Protection	Chemical resistant protective gloves. Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding >480 minutes of permeation time): eg. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), polyvinylchloride (0.7 mm) and other Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers. Taking into account the varying conditions, the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing. Due to different glove types, the manufacturer's directions for use should be observed. Replace gloves immediately when torn or any change in appearance is noticed such as dimension, color, flexibility.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material.
General Hygiene Consideration	Is Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties				
Physical state	Liquid	Appearance	Clear	
Odor	Sweet Mild Acrylic	Odor Threshold	No information available	
Ducucator	Values	Dementre - Method		
Property	Values	Remarks • Method		
рН		No data available		
Melting Point / Freezing Point	No information available	No data available		
Boiling Point / Boiling Range	> 149 °C / 300 °F			
Flash Point	> 94 °C / > 201 °F	Pensky Martens Closed (Cup (PMCC)	
Evaporation rate		No data available		
Flammability Limit in Air				
Upper flammability limit		No data available		
Lower flammability limit		No data available		
Vapor Pressure		No data available		
Vapor Density		No data available		
Specific Gravity	1.08			
Water Solubility	1.00	No data available		
		No data available		
Solubility in other solvents	_			
Partition coefficient: n-octanol/wate	-	No data available		
Autoignition Temperature	No information available	No data available		

Hyphen Kinematic viscosity Dynamic viscosity		No data available No data available No data available	
Explosive Properties Oxidizing Properties	No data available No data available		
Other information			
Photochemically Reactive Weight Per Gallon (Ibs/gal)	No 9.01		
VOC by weight % (less water) 0-1	VOC by volume % (less water) 0-1	VOC lbs/gal (less water) 0-1	VOC grams/liter (less water) 0-1

10. STABILITY AND REACTIVITY

Reactivity

No information available.

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

None under normal processing. Do not store for longer periods at temperatures above 93°C (200°F).

Conditions to avoid

Temperatures above 93 °C / 200 °F. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO2). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye Contact	Specific test data for the substance or mixture is not available.
Skin Contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Chemical name	Oral LD50
Glycol Ether Acrylate	= 4660 µL/kg (Rat)
Acrylated Monomer	= 5 g/kg (Rat)
Stabilizer	= 2615 mg/kg (Rat)
Photoinitiator	= 1694 mg/kg (Rat)
	5 5 C ,

Chemical name	Dermal LD50
Vinyl Functional Monomer	= 1700 mg/kg (Rabbit)
Glycol Ether Acrylate	> 2000 mg/kg (Rabbit)
	1000 - 2000 mg/kg (Rabbit)

Acrylated Monomer	> 13200 mg/kg (Rabbit)
Acrylated Monomer	= 3600 mg/kg (Rabbit)
Photoinitiator	= 2000 mg/kg (Rat)
Photoinitiator	= 6929 mg/kg (Rat)
Acrylated Monomer	> 2000 mg/kg (Rabbit)
Chemical name	Inhalation LC50
Vinyl Functional Monomer	> 1.6 mg/L (Rat)8 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Specific test data for the substance or mixture is not available.
Delayed and immediate effects as	well as chronic effects from short and long-term exposure
Skin corrosion/irritation	Specific test data for the substance or mixture is not available. Causes skin irritation (pain, redness and swelling). (based on components).
Eye damage/irritation	Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components).
Irritation	Specific test data for the substance or mixture is not available.
Corrosivity	Specific test data for the substance or mixture is not available.
Sensitization	Specific test data for the substance or mixture is not available. May cause an allergic skin reaction. (based on components).
Mutagenic Effects	Specific test data for the substance or mixture is not available.
Carcinogenic effects	Specific test data for the substance or mixture is not available.
Reproductive Effects	Specific test data for the substance or mixture is not available. Suspected of damaging fertility. Suspected of damaging the unborn child. (based on components).
STOT - single exposure	Specific test data for the substance or mixture is not available.
STOT - repeated exposure	Specific test data for the substance or mixture is not available. Causes damage to organs through prolonged or repeated exposure. (based on components).
Chronic Toxicity	Specific test data for the substance or mixture is not available
Target organ effects	Liver, Respiratory system.
Aspiration hazard	Specific test data for the substance or mixture is not available.
Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	2,453.20 mg/kg
ATEmix (dermal)	6,630.90 mg/kg
ATEmix (inhalation-gas)	99,999.00
ATEmix (inhalation-dust/mist)	99,999.00 mg/l
ATEmix (inhalation-vapor)	99,999.00 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Specific test data for the substance or mixture is not available. Toxic to aquatic life with long lasting effects. (based on components).

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Fish
Vinyl Functional Monomer	96h LC50 Danio rerio: = 307 mg/L (static)
Acrylated Monomer	96h LC50 Danio rerio: = 1.95 mg/L (static)
Stabilizer	96h LC50 Lepomis macrochirus: = 0.97 mg/L (static)
Acrylated Monomer	96h LC50 Danio rerio: = 5.74 mg/L (static)

Persistence and Degradability

No information available.

Bioaccumulation

Chemical name	Partition coefficient
	0.37

13. DISPOSAL CONSIDERATIONS

Waste treatment methods	
Waste Disposal Methods	Contain and dispose of waste according to local regulations.
Contaminated Packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.
	14. TRANSPORT INFORMATION
Note:	This information is not intended to convey all specific transportation requirements relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation information can be found in the specific regulations for your mode of transportation. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.
<u>DOT</u>	Not regulated Exception: In the US and Canada except when all or part of the transportation is by vessel, containers 119 gallons/ 450 Liters and less are not regulated [see 49CFR 171.4 (c)(1)] 49CFR 171.4 (c)(2) applies only to marine pollutants. These items may be shipped as "not regulated" and no marine pollutant mark is required if in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids and the packaging
ICAO / IATA / IMDG / IMO	used meets the defined standards [see 49CFR 173.24 for general packaging requirements]. Not Regulated ICAO/IATA Special Provision A197 applies only to environmentally hazardous substances, UN3077 and UN3082. These items may be shipped as "not regulated" if in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids and the packaging used meets the defined standards.

IMDG code 2.10.2.7 applies only to marine pollutants. These items may be shipped as "not regulated" and no marine pollutant mark is required if in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids and the packaging used meets the defined standards.

15. REGULATORY INFORMATION

International Inventories

All substances are listed as ACTIVE on the TSCA Inventory. For further information, please contact:. Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Glycol Ether Acrylate	Not Available	10 - 30	1.0
Glycol Ether Acrylate	Not Available	5 - 10	1.0

The above glycol ether acrylate is considered a reactive chemical in ultraviolet curable inks. Once initiated by a high dose of ultraviolet light, this glycol ether acrylate rapidly polymerizes (i.e. hardens) and becomes part of the ink film. The polymerization process of UV curable inks is measured in milliseconds.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:.

Chemical name	CAS No.	Weight-%
Glycol Ether Acrylate	Not Available	10 - 30
Glycol Ether Acrylate	Not Available	5 - 10

US State Regulations

Chemical name	Minnesota Right To Know
Acrylated Monomer	x
Chemical name	New Jersev

Chemical name	New Jersey
Glycol Ether Acrylate	X
Glycol Ether Acrylate	X

Chemical name	Pennsylvania
Glycol Ether Acrylate	X
Glycol Ether Acrylate	X

California Proposition 65

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects

Canada

No information available

16. OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value

ACGIH: (American Conference of Governmental Industrial Hygienists)

A1 - Known Human Carcinogen A2 - Suspected Human Carcinogen A3 - Animal Carcinogen IARC: (International Agency for Research on Cancer) Group 1 - Carcinogenic to Humans Group 2A - Probably Carcinogenic to Humans Group 2B - Possibly Carcinogenic to Humans Group 3 - Not Classifiable as to Carcinogenicity in Humans NTP: (National Toxicity Program) Known - Known Carcinogen Reasonably Anticipated to be a Human Carcinogen OSHA: (Occupational Safety & Health Administration) X - Present

Revision Date

Nov-27-2023

Pursuant to NOM-018-STPS-2015

This information within is considered correct but is not exhaustive and will be used for guidance only, which is based on the current knowledge of the substance or mixture and is applicable to the appropriate safety precautions for the product.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet